

Design, Installation, Operation, and Maintenance of Impressed Current Deep Anode Systems

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Foreword, Rationale	4
Referenced Standards and Other Consensus Documents	4
Section 1 Scope	4
Section 2 Definitions	5
Section 3 Environmental Considerations	8
Section 4 Design	9
4.3 Site Selection	11
4.4 Anode Hole	11
4.5 Materials Selection	12
Section 5 Installation	16
5.2 Downhole Tests	16
5.3 Anode Assembly	17
5.4 Anode Placement Methods	17
5.5 Venting Facilities—Closed Hole	18
5.6 Carbon Backfill—Closed Hole	18
5.7 Sealing	19
5.8 Junction Box	19
5.9 Covering the Anode Bore Hole	19
Section 6 Operation, Maintenance, and Replacement	20
6.2 Recommended Operating Procedures	20
6.3 Common Operating Problems	20
6.4 Corrective Action	21
6.5 Recommended Replacement Procedures for Replaceable Deep Anode Systems	21
Other Referenced Documents	22
Appendix A Typical Deep Anode Designs (Nonmandatory)	23
Table 1 Typical Consumption Rates of ICCP Anode Materials in Fresh Water	12
Figure A1 Closed Hole	23
Figure A2 Closed Hole with Surface Casing	24
Figure A3 Open Hole with Surface Casing	25
Figure A4 Environmentally Addressed System	26
Figure A5 Typical Replaceable Closed Hole	27
Figure A6 Closed Hole with Surface Casing and Wire Anode	28

Foreword

The purpose of this AMPP standard practice is to present procedures and practices for the design, installation, operation, and maintenance of deep anode systems used for the control of external corrosion of underground or submerged metallic structures by impressed current cathodic protection (ICCP). It is intended to be used in conjunction with NACE SP0169 and SP0177. This standard is intended to be used by corrosion engineers, corrosion consultants, representatives from manufacturers, and others concerned with corrosion control of underground structures.

Rationale

The standard was reviewed and revised to clarify wording and terminology and to perform minor editorial changes.

Referenced Standards and Other Consensus Documents

Unless specifically dated, the latest edition, revision, or amendment of the documents listed in the table below shall apply.

AMPP/NACE/SSPC, www.ampp.org:

NACE SP0169	Control of External Corrosion on Underground of Submerged Metallic Piping Systems
NACE SP0177	Mitigation of Alternating Current and Lightning Effects on Metallic Structures and Corrosion Control Systems
NACE TM0108	Testing of Catalyzed Titanium Anodes for Use in Soils or Natural Waters

ASTM International, www.astm.org:

ASTM D1248	Standard Specification for Polyethylene Plastics Extrusion Materials for Wire and Cable
ASTM D3032	Standard Test Method for Hookup Wire Insulation

In AMPP standards, the terms *shall* and *must* are used to state requirements and are considered mandatory. The term *should* is used to state something that is recommended, but is not considered mandatory. The term *may* is used to state something considered optional.

Section 1: Scope

- 1.1** This standard presents acceptable methods for the design, installation, operation, and maintenance of deep anode systems that discharge impressed current for cathodic protection (CP) of underground or submerged metallic structures.
- 1.2** This standard is based on the best available technology and methods that have been used successfully by experienced corrosion engineers.
- 1.3** This standard does not designate methods for every specific situation because the complexity of some environmental conditions precludes standardizing all design and installation procedures.
- 1.4** The provisions of this standard should be applied under the direction of a competent corrosion engineer. The